

# Enforcer 30



## Operation and Maintenance Manual

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# Chapter 1

## Introduction

### 1-1. Manufacturer

- a. The Enforcer 30 is Manufactured by:  
**Enforcer One, LLC**  
**473 Dividend Drive**  
**Peachtree City, GA 30269**  
**United States of America**  
**Phone: 770.460.7793**  
**Fax: 678.604.0307**  
**E-mail: [Info@enforcerone.com](mailto:Info@enforcerone.com)**  
**Website: [www.enforcerone.com](http://www.enforcerone.com)**
- b. Enforcer One, LLC is committed to the satisfaction of our owners and operators of the Enforcer 30. If you have any problems, questions, or concerns please contact Enforcer One, LLC via phone, Fax, or E-mail.

### 1-2. Warranty

#### Limited Warranty



**CAUTION: User should read and follow all Safety Rules and Operating Instructions BEFORE first use of this product!**

Enforcer One, LLC warrants to the original owner-user that Enforcer One, LLC Enforcer line of Compressed Air Foam products will be free from failures due to defects in workmanship for a period of one year from the date of original purchase. During the warranty period, Enforcer One, LLC, at its sole discretion, will repair or replace at no charge, the product that, in its sole opinion, is defective.

The purchaser is responsible for packing the product for shipment and for charges to ship the product to the location specified by Enforcer One, LLC including, at the purchaser's sole discretion, insurance on the shipment. Enforcer One, LLC will return the product pre-paid to the purchaser.

If the product has been altered, modified or repaired in any way, or if the failure is the result of misuse, abuse or misapplication without the prior consent of Enforcer One, LLC, this warranty shall be void and Enforcer One, LLC shall have no obligation to repair or replace the failed product.

***The use of any foam product other than a FIREBULL® Fluorine Free Foam product will void the warranty.***

**Warranty – continued**

When used in conjunction with sound fire management practices and strictly as per the manufacturer’s instructions, the products may provide protection against anticipated fires and may accelerate the extinguishing of existing fires.



**CAUTION: The unpredictable nature of fires, the techniques used to apply product(s) as well as the knowledge-understanding and judgment of the individual(s) attempting to extinguish or control them will affect the performance of Fire Service Plus, Inc. product(s).**

THIS WARRANTY IS THE SOLE AND EXCLUSIVE WARRANTY FOR THE ENFORCER LINE OF PRODUCT(S) AND DISCLAIMS AND EXCLUDES ANY AND ALL IMPLIED WARRANTIES REGARDING THE PRODUCT(S) INCLUDING BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR IMPLIED WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE.

No person or entity is authorized to bind Enforcer One, LLC to any other warranty obligation or liability to distributor, purchaser or any third party for any loss of profits, economic loss, indirect, incidental, punitive, special or consequential damages whatsoever and howsoever caused. Operation or use of this or any Enforcer One, LLC product for which this warranty is issued shall constitute acceptance of the terms hereof.



**CAUTION: Prior to attempting to operate this or any Enforcer One, LLC product, you MUST read and understand all directions and instructions in this user manual. Until you have read and understand all CAUTIONS; Warnings, Requirements, Instructions for Set-up & Testing - Operation and Maintenance: NO ATTEMPT should be made to operate this or any Enforcer One, LLC product. In order to assure that your Enforcer One, LLC product(s) are ready when needed, they must be regularly maintained as outlined. FAILURE TO COMPLY WITH ALL CAUTIONS, WARNINGS, REQUIREMENTS, INSTRUCTIONS, PROCEDURES AND MAINTENANCE WILL VOID THIS WARRANTY & MAY RESULT IN SERIOUS INJURY OR DEATH &/OR DAMAGE TO OR LOSS OF PROPERTY.**

**SAFE OPERATING REQUIREMENTS**

1. **DO NOT** attempt to use this or any Enforcer One, LLC Enforcer line of product(s) if they appear damaged and/or broken. Missing or damaged components **MUST** be properly repaired or replaced as soon as possible.

**Safe Operating Requirements – continued**

2. **DO NOT** attempt to use this or any Enforcer One, LLC Enforcer line of product(s) if you are tired, injured or under the influence of drugs, medication or alcohol.
3. **DO** keep children and bystanders away from the area when Enforcer One, LLC Enforcer line of product(s) are in-use.
4. **DO NOT** attempt to use this or any Enforcer One, LLC Enforcer line of product(s) in the event that the fire represents a situation that is beyond the capabilities of the Operator and/or the Equipment.
5. **DO** follow the proper Set-up, Testing, and Maintenance & Inspection Procedures to assure that your Enforcer One, LLC Enforcer line of product(s) is/are ready for use when needed.
6. **DO** exit the area IMMEDIATELY if progress in fighting the fire is not being made and **DO NOT** return to the area.
7. **DO** comply with all local Laws & Regulations related to the proper use, installation, maintenance, training and inspection of Fire-Fighting Equipment.



**WARNING: The act of fighting fire is both hot and dangerous work. Smoke, heat, unseen fumes/gases and flames can be easily underestimated. In the absence of the proper training, protective gear and clothing, extreme caution should be exercised to avoid serious injury or death. If ever, in an attempt to extinguish a fire, you are unsure that progress is being made, contain the fire (if possible) and move quickly and safely away from the threat.**

**ADDITIONAL INFORMATION**

<http://www.usfa.fema.gov/safety/sheets.htm>

<http://www.nfpa.org/education/index.html>

<http://www.ilpi.com/safety/extinguishers.html>

<http://www.Fire Service Plus, Inc..com>

**1-3. Manual Changes**

1. Enforcer One, LLC will provide equipment update changes to this manual on an as need basis.
2. This manual and associated update will be posted on the Enforcer One web site.
3. This manual supersedes all previous Operating Instructions for the Enforcer 30 system.

# Chapter 2

## System Description

### 2-1. General Information

The Enforcer 30 Pressure Foam System utilizes compressed air to propel firefighting foam. Enforcer 30 produces air aspirated foam that provides a thick vapor sealing blanket that will inhibit re-ignition. The Enforcer 30 will produce up to 200 gallons of finished foam with discharge duration of up to 2 minutes. The system can be easily recharged by the end user.

### 2-2. Model Configuration

The Enforcer 30 consists of a Premix Tank which holds 30 gallons of pre-mixed FIREBULL® Fluorine Free Foam. A 2200 psi Nitrogen tank is attached to the Premix Tank through a regulator and hose assembly. The Nozzle is a pistol grip style with trigger actuation.

### 2-3. Specifications

- **Height:** 32" (81.28 cm) **Width:** 30.5" (77.47cm) **Length:** 26" (66.04cm)
- **Empty Weight:** 136 lbs. (61.7 kg) **Loaded Weight:** 388 lbs. (176 kg)
- **Premix Tank:** 30 US Gallons (113.6 liters)
- **Finished Foam Capacity:** 600 US Gallons (2271.3 liters)
- **Foam Discharge Distance:** Up to 45 Feet (13.7 meters)
- **Air Cylinder:** two 33 cu. ft. 2216 psi (151.6 Bar)
- **Recharge Time:** 7:30 minutes

### 2-4. Transporting

The Enforcer 30 should be secured when transporting in trailers or vehicles.

# Chapter 3

## Operating Instructions

### 3-1. Initial Setup

The Enforcer 30 comes fully assembled. The **30-gallon Premix Tank** and **Compressed Air Cylinder** must be filled prior to use. The proper FIREBULL® Fluorine Free Foam product should be selected based on operational ambient temperatures and type of anticipated fires prior to putting the unit in service.

### 3-2. FIREBULL® Fluorine Free Foam Products

- a. Enforcer 3 Backpack should only be used with FIREBULL® Fluorine Free Foam products mixed at a 1%, 3% or 6% solution for low, medium and high expansion.
- b. It is recommended that a FIREBULL® Freeze Protected Fluorine Free Foam Product be used when positioning the unit outside during extended subfreezing weather.

### 3-3. System Depressurization



**Ensure the system is depressurized before conducting maintenance**

- a. Close the Air Cylinder Valve
- b. Depress the trigger on the nozzle until all air is deployed and working pressure gauge reads **zero** or open the Pressure Relief Valve.

### 3-4. Preventative Maintenance Checks & Services (PMCS)

- a. It is recommended that the PMCS CHECKLIST be completed *every month*.
- b. Personnel conducting the PMCS should be thoroughly familiar with the Enforcer 30 system and the information contained in this manual.

# Preventative Maintenance Checks and Services (PMCS)

## Checklist

Date Completed \_\_\_\_\_

Name \_\_\_\_\_ Signature \_\_\_\_\_

- \_\_\_\_\_ 1. Conduct a visual inspection of the system for chaffing or loose hose(s), dirt, corrosion or damage.
- \_\_\_\_\_ 2. Check the Air Cylinder for normal operating pressure (1800-2200 psi).  
Turn on Air Cylinder on and check pressure on the High-Pressure Gauge.

**Note: This will result in a small amount of air loss due to the Premix tank also being pressurized**

1. If the Air Cylinder pressure is *below* 1500 psi, conduct a leak check by doing the following:
  - a. Turn on Air Cylinder.
  - b. Spray a light soap solution on all hose and fittings to check for leaks.
  - c. Tighten leaking fittings, replace O-rings, or replace defective components.
2. Remove, recharge and replace the Air Cylinder.  
The Air Cylinder should normally be left in the closed position.

Note any other Problems:

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### 3-5. Operating Instructions



#### **Warning**

**Always refer to the product SDS for proper precautions and treatment(s) if foam is accidentally ingested or sprayed in eyes, mouth or nose**

- a. Charge the system by turning the Air Cylinder Valve counterclockwise.
- b. Extend the hose
- c. Grasp the nozzle with hand
- d. Aim the nozzle at the base of the fire and squeeze the trigger to discharge the unit

### 3-6. Cold Weather Operations

- a. *It is recommended that a FIREBULL® Fluorine Free Foam Pre-Mix product is used when freezing is anticipated.*

### 3-7. Emergency Procedures

#### **a. No Foam Discharge**

1. Check to see if Air Cylinder is full
2. Verify the Air Cylinder Valve is turned completely on
3. Ensure Air Pressure Hose is attached properly
4. Check for obstruction in discharge hose

#### **b. Shut Down Procedures**

1. Close the Air Cylinder Valve
2. Depressurize the system
3. Secure discharge hose

# Chapter 4

## Training

### 4-1. Training Program

- a. Training on the Enforcer 30 should be conducted or reviewed annually for all operators
- b. Maintenance personnel should complete initial training and refresher training as required
- c. Trainers should be thoroughly familiar with the system, fire behavior, hazard identification, and basic firefighting techniques
- d. Operator training should be accomplished in live fire scenarios. Live fire training can often be accomplished through coordination with a local fire department.

### 4-2. Training Program of Instructions

#### Operators and Maintenance Personnel

1. PMCS
2. Normal and Cold Weather Operating Instructions
3. Emergency Procedures
4. Operation in live fire scenario

#### a. Maintenance Personnel

1. General Maintenance
2. Instructions and Technical Assistance
3. Foam Product
4. Maintenance Log
5. Servicing Under Normal and Cold Conditions
6. Scheduled Maintenance
7. Unscheduled Maintenance
8. Troubleshooting Procedures
9. Storage and Protection

# Chapter 5

## Maintenance

### 5.1 General Instructions

- a. It is highly recommended that the preventative and maintenance (PMCS) be conducted monthly.
- b. It is recommended that qualified personnel be assigned the responsibility to service and maintain the system
- a. All maintenance activity should be documented and should include copies of the completed PMCS Checklist, Premix Tank Filling Calendar, type/ ratio of product used, component changes and any other problems encountered. A SDS should be maintained for the type of foam being used.

### 5-2. Technical Assistance

Maintenance personnel should contact Enforcer One, LLC whenever any problem arises that cannot be solved using the information in this manual or when unusual situations are encountered or expected.



## Scheduled Maintenance

<b>Maintenance Activity</b>	<b>Recommended Interval</b>	<b>Date Due</b>	<b>Date Completed</b>	<b>Performed By:</b>
<b>Air Cylinder Pressure Check</b>	<b>Every 6 months</b>			
<b>Air Cylinder – Visual Inspection</b>	<b>Annually</b>			
<b>Air Regulator Inspection</b>	<b>Every 2 years</b>			
<b>Air Cylinder Hydrostatic Test</b>	<b>Every 5 Years</b>			
<b>Premix Cylinder Hydrostatic Test</b>	<b>Every 5 Years</b>			



### 5-3. Servicing Under Normal Conditions

#### a. System Pressure Check

1. Ensure the Pressure Relief Valve, Air Pressure Hoses, and Fill Tower Cap are secure.
2. Open the Air Cylinder Valve and check the air pressure on the **High Pressure Gauge** for **normal operating pressure of 1800-2200psi**.
3. Check the **Working Pressure Gauge** is in the **normal operating position 150psi**.
4. Conduct a leak check if the High Pressure Gauge reads **below** 1500 psi or if the Working Pressure Gauge reads **below** 150 psi.
  - a. Spray a soap solution on all airlines/fittings.
  - b. Tighten leaking fittings, replace O-rings, or replace defective components.

#### b. Changing and Servicing Air Cylinder



**Ensure the system is depressurized before conducting any maintenance on the system. Extreme care should be used when transporting the Air Cylinder(s).**

1. Ensure Air Cylinder Valve is closed
2. Depressurize the system
3. Remove Air Cylinder
4. Lift out the Air Cylinder
5. Have the Air Cylinder filled to 2200 psi by a certified technician
6. Replace the Air Cylinder in the holder
7. Reconnect the Air Regulator
8. Turn on the Air Cylinder and verify 1800-2200 psi pressure on the High Pressure Gauge.

#### c. Refilling the Premix Tank

1. Close the Air Cylinder Valve
2. Ensure System is depressurized
3. Unscrew Fill Cap
4. Add water until Premix Tank is full
5. Add appropriate amount of foam to an empty pail or drum
6. Add the water to the foam and mix to thin the concentrate
7. Using a long spout funnel add the thinned concentrate to the unit (Ensure the funnel extends to the lower portion of the tank, the concentrate solution will push the clear water out of the top ensuring a perfect fill)
8. Replace Fill Cap ensuring it is tightened properly



9. **Important Note: The Premix Tank Manifold should be tightened by hand. *Do not* use any wrenches or Teflon tape or thread sealant on any of the Premix tank fittings.**

#### 5-4. Servicing In Cold or Freezing Conditions

Fill the Premix Tank with FIREBULL® Fluorine Free Foam Freeze Protected Premix solution whenever temperatures are below 32 degrees Fahrenheit. FIREBULL® Fluorine Free Foam is a solution made by Enforcer One, LLC. The Pre-Mix solution is already mixed, this means Water and Foam, no need for mixing onsite. Maintenance personal should open the Pre-Mix bucket and fill the Enforcer unit full of the Pre-Mix solution.

#### 5-5. Scheduled Maintenance Interval Recommendations

Component	Maintenance Activity and Recommended Interval
Air Cylinder	<ul style="list-style-type: none"><li>• Check pressure - <i>every 6 months</i></li><li>• Visual inspection and certification – <i>annually</i></li><li>• Hydrostatic testing – <i>every 5 years</i></li></ul>
Cleaning	<ul style="list-style-type: none"><li>• Wash with soap and water – <i>minimum annually</i></li></ul>
Air Regulator	<ul style="list-style-type: none"><li>• Check Operation – <i>every 2 years</i></li></ul>
Premix Tank	<ul style="list-style-type: none"><li>• Pressurize and check for leaks – <i>annually</i></li><li>• Hydrostatic testing should be completed <i>every 5 years</i></li></ul>
Foam Solution	<ul style="list-style-type: none"><li>• Follow Foam Manufacturer quality testing recommendations</li></ul>

#### 5-6. Unscheduled Maintenance

Unscheduled maintenance will need to be performed as required.

#### 5-7. Trouble Shooting the System

Users should contact Enforcer One, LLC if malfunctions cannot be corrected after employing good troubleshooting practices. Use the matrix on page 17 for assistance.

Trouble Shooting Matrix



Problem or Symptom	Possible Solution
<b>No Pressure on Gauges</b>	<ul style="list-style-type: none"> <li>• Air Cylinder Valve is not turned on</li> <li>• Air Cylinder is empty</li> <li>• Pressure Gauge is inoperative</li> <li>• Broken or blocked air hose</li> <li>• Air Regulator has malfunctioned</li> </ul>
<b>Foam Does Not Discharge From Hose</b>	<ul style="list-style-type: none"> <li>• Premix Tank is empty</li> <li>• Air Cylinder is empty</li> <li>• Air Cylinder is not turned on</li> <li>• Blockage on dispensing hose</li> <li>• Foam solution is frozen</li> </ul>
<b>Air line Leak</b>	<ul style="list-style-type: none"> <li>• Air hose fittings are loose or broken</li> <li>• Air line is pinched, cracked or broken</li> </ul>
<b>System is Not Fully Discharging</b>	<ul style="list-style-type: none"> <li>• There is insufficient volume of air in the Air Cylinder</li> <li>• The Foam Discharge Nozzle is not fully opening</li> <li>• The Foam Discharge Hose has a restriction</li> <li>• The Air Regulator has a malfunction</li> <li>• The Foam solution is frozen or near freezing</li> </ul>

### 5-8. Storage and Protection

- a. The Enforcer 30 does not have any special storage requirements if stored inside.
- b. A protective cover is recommended and should be used if the equipment is stored outside as this will reduce sun ray damage to hoses and gauges.